



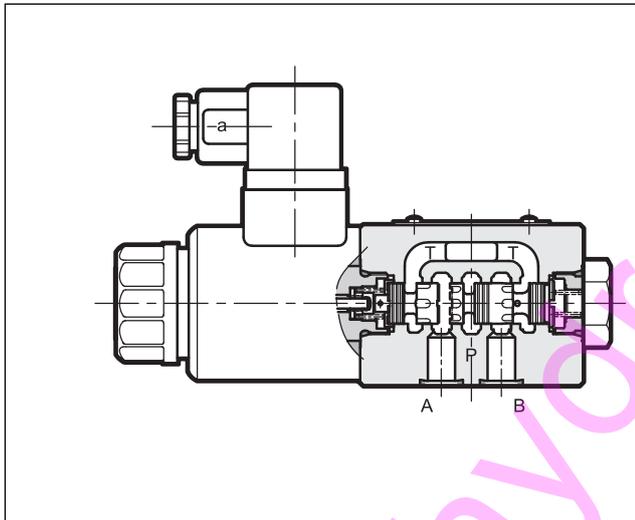
QDE*

DIRECT OPERATED FLOW CONTROL VALVE WITH PROPORTIONAL CONTROL AND COMPENSATION SERIES 10

SUBPLATE MOUNTING
ISO 6263-03 (CETOP 03)
ISO 4401-05 (CETOP 05)

p max 250 bar
Q max 80 l/min

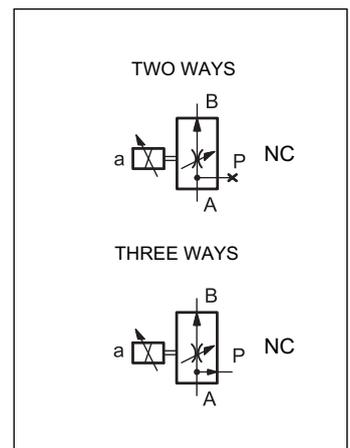
OPERATING PRINCIPLE



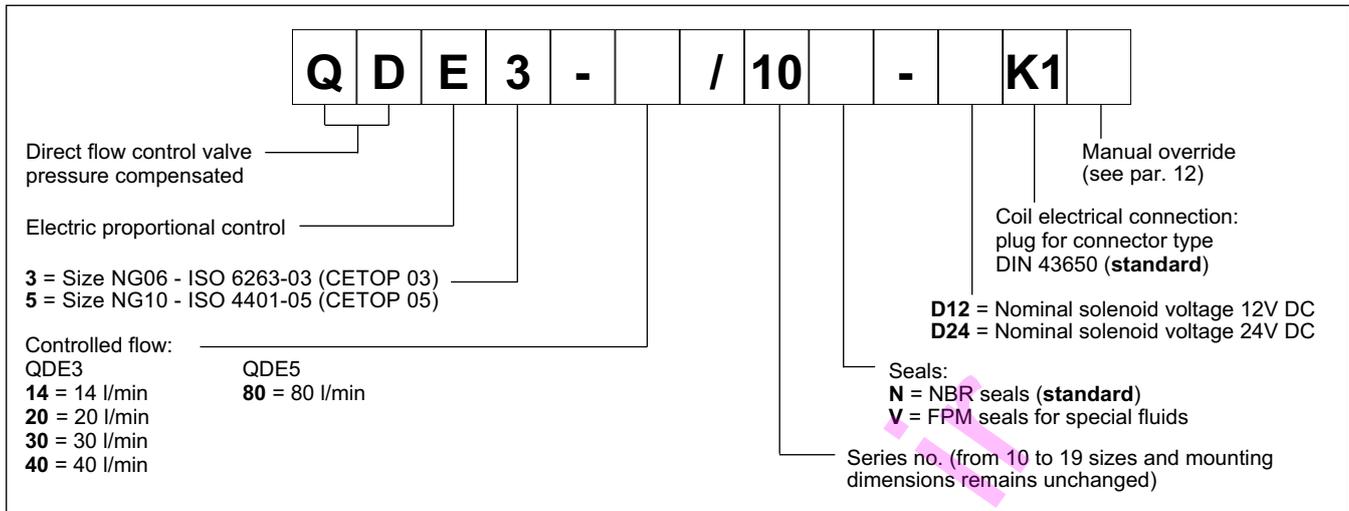
- The QDE* are a compensated flow control valves with pressure compensation and proportional electric control, with mounting surface according to ISO 6263-03 and ISO 4401-05 (CETOP RP121H), supplied with 2 or 3 way design, depending on the use of port P.
- This valve is used for the regulation of the flow in branches of a hydraulic circuit or for the speed control of hydraulic cylinders.
- The flow can modulated continuously in proportion to the current supplied by the solenoid
- The valve can be controlled directly from a current controlled power supply or with an integrated electronic, which allow to fully exploit the performance of the valve.
- QDE* valves are available in two sizes, for 5 flow adjustment ranges of up to 80 l/min.

PERFORMANCES (Obtained with mineral oil of viscosity 36 cSt at 50°C and electronic control card)		QDE3				QDE5
Maximum operating pressure	bar	250				250
Controlled flow (Q _B)	l/min	14	20	30	40	80
Minimum suggested input flow (Q _A)	l/min	40	50	40	50	90
Spring setting in pressure compensator	bar	4	8	4	8	8
Minimum pressure drop A > B	bar	10	22	10	22	22
Hysteresis	% of Q _{max}	< 6 %				< ±2 %
Repeatability	% of Q _{max}	< ± 1,5 %				
Electrical characteristics		see paragraph 6				
Fluid temperature range	°C	-20 / +60				
Fluid temperature range	°C	-20 / +80				
Fluid viscosity range	cSt	10 ÷ 400				
Fluid contamination degree		according to ISO 4406:1999 class 18/16/13				
Recommended viscosity	cSt	25				
Mass	kg	1,6			4,6	

HYDRAULIC SYMBOLS



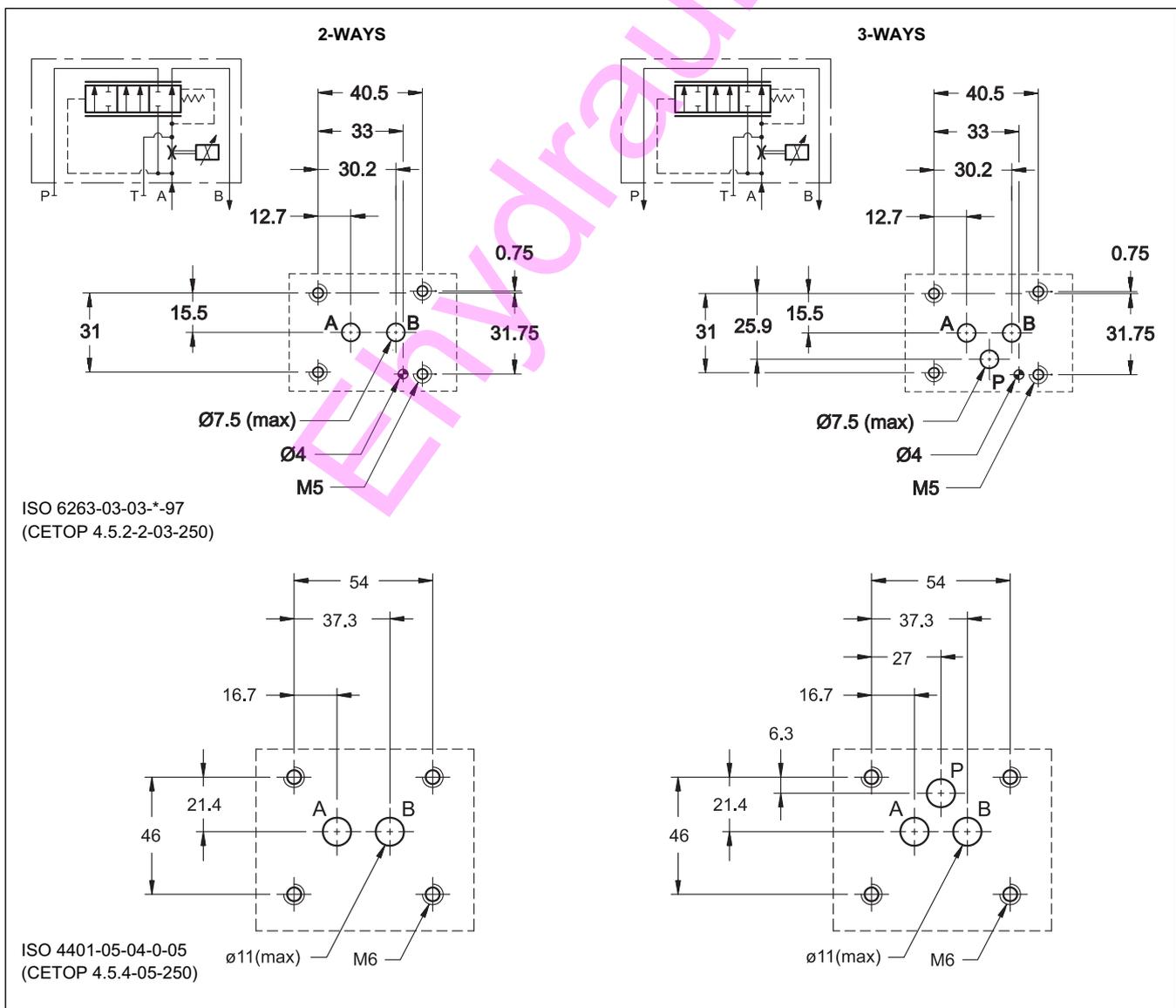
1 - IDENTIFICATION CODE



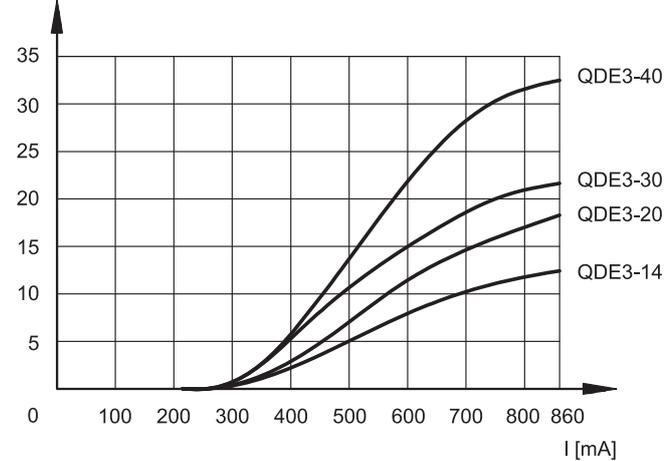
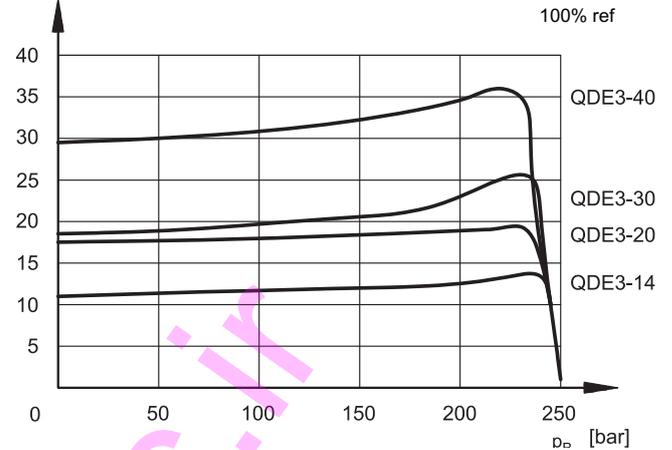
2 - CONFIGURATIONS AND MOUNTING INTERFACE

The function of two or three ways is obtained realizing the mounting interface according to ISO 6263-03 (CETOP 03) for QDE3 and ISO 4401-05 (CETOP 05) for QDE5, using the port P for three way configuration only. The port T will never be used.

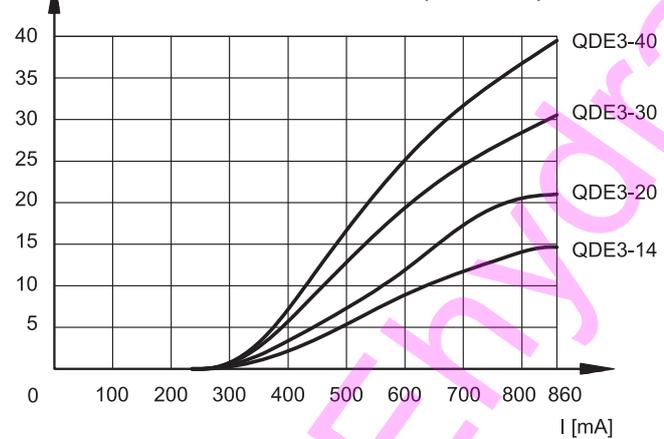
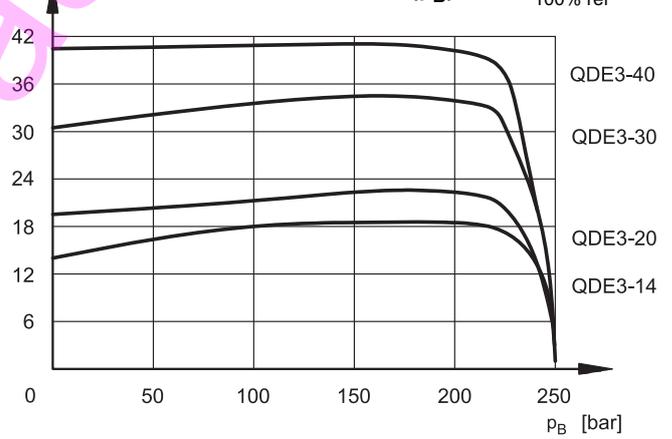
To use the valve in two ways for QDE3 is also possible to interpose a subplate with plug (code 0113388 and 0530384) be ordered separately.



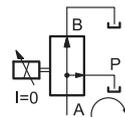
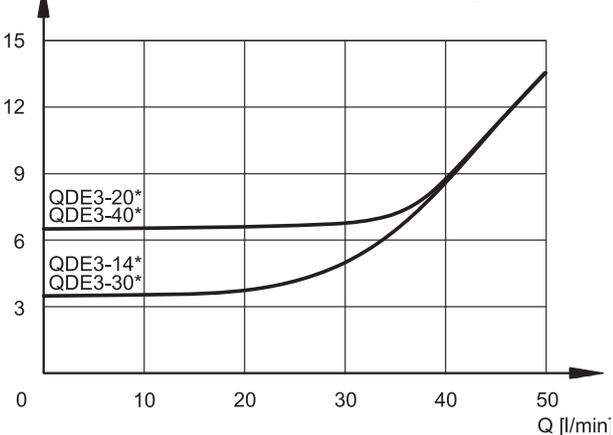
4 - CHARACTERISTIC CURVES QDE3 (obtained with viscosity of 36 cSt a 50°C)

4.1 - Two ways
FLOW CONTROL $Q = f(\text{command})$

FLOW CONTROL $Q = f(p_B)$


Typical flow rate characteristics A → B for controlled flow rate: 14 - 20 - 30 - 40 l/min in function of the current supplied to the solenoid (D24 version, maximum current 860 mA, PWM 100 Hz)

4.2 - Three ways
FLOW CONTROL $Q = f(\text{command})$

FLOW CONTROL $Q = f(p_B)$


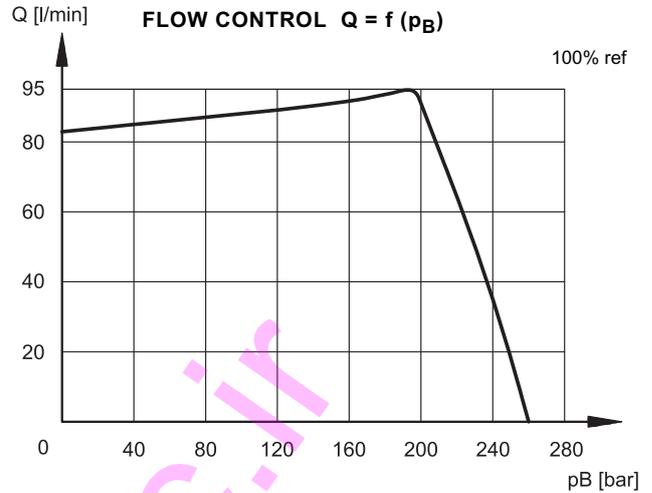
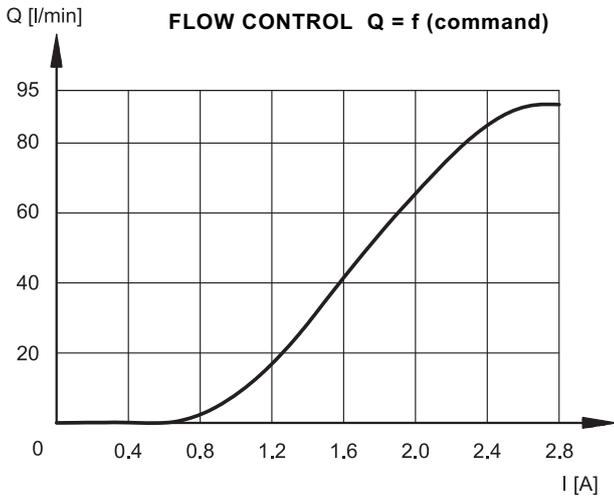
Typical flow rate characteristics A → B for controlled flow rate: 14 - 20 - 30 - 40 l/min in function of the current supplied to the solenoid (D24 version, maximum current 860 mA, PWM 100 Hz)

PRESSURE DROPS Δp A → P ($Q_B = 0$)


Pressure drops with flow A → P.
 Obtained with $Q_B = 0$ (no current)

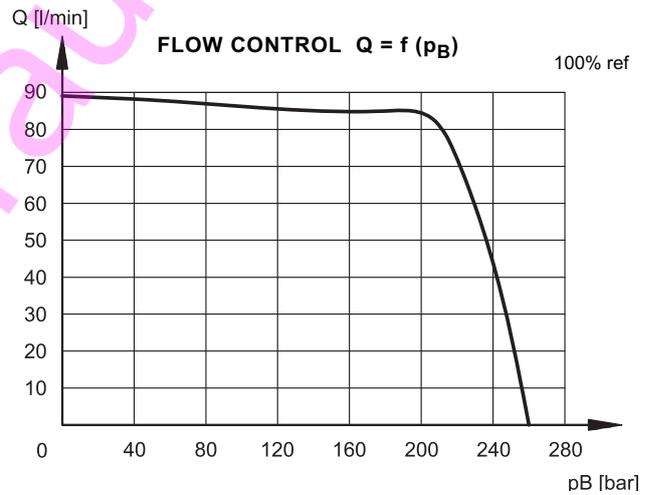
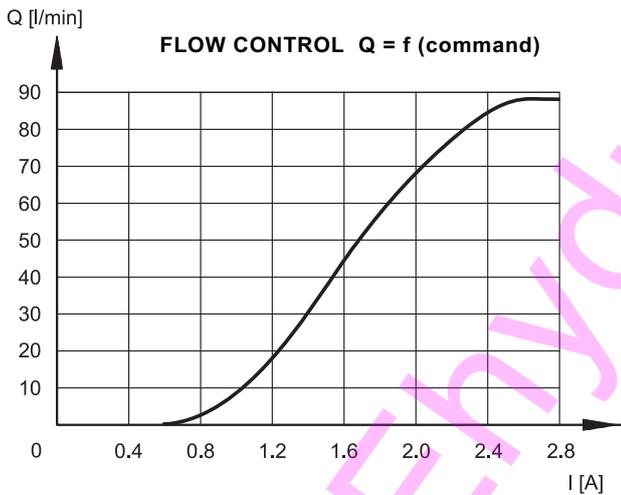
4 - CHARACTERISTIC CURVES QDE5 (obtained with viscosity of 36 cSt a 50°C)

4.1 - Two ways

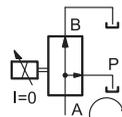
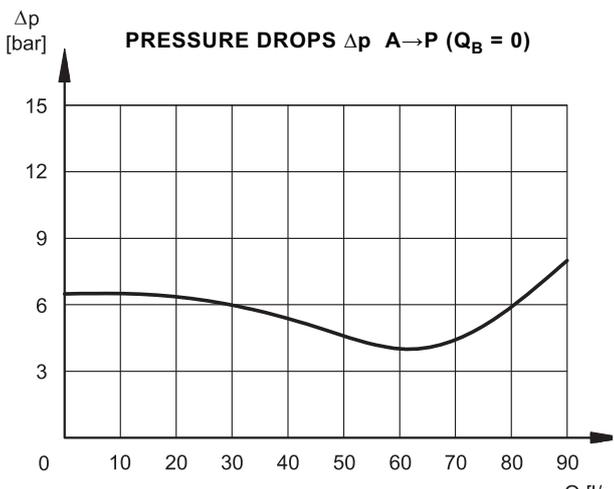


Typical flow rate characteristics A → B in function of the current supplied to the solenoid (D12 version, max current 2.8 A, PWM 100 Hz).

4.2 - Three ways



Typical flow rate characteristics A → B in function of the current supplied to the solenoid (D12 version, max current 2.8 A, PWM 100 Hz).



Pressure drops with flow A → P.
Obtained with $Q_B = 0$ (no current)

5 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.

The fluid must be preserved in its physical and chemical characteristics.

6 - ELECTRICAL CHARACTERISTIC

Proportional solenoid

The proportional solenoid comprises two parts: tube and coil.

The tube, screwed to the valve body, contains the armature which is designed to maintain friction to a minimum thereby reducing hysteresis.

The coil is mounted on the tube secured by means of a lock nut and can be rotated through 360° depending on installation clearances.

NOMINAL VOLTAGE	V DC	12	24
RESISTANCE (at 20°C)	Ω		
QDE3		3,66	17,6
QDE5		3,2	8,65
NOMINAL CURRENT	A		
QDE3		1,88	0,86
QDE5		2,8	1,6
PWM FREQUENCY	Hz		
QDE3		200	100
QDE5		100	100
DUTY CYCLE	100%		
ELECTROMAGNETIC COMPATIBILITY (EMC)	According to 2004/108/CE		
CLASS OF PROTECTION: atmospheric agents (CEI EN 60529) coil insulation (VDE 0580) Impregnation	IP 65 class H class F		

7 - STEP RESPONSE

(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control cards)

Step response is the time taken for the valve to reach 90% of the set flow value following a step change of reference signal.

The table illustrates typical response times with $\Delta p = 8$ bar.

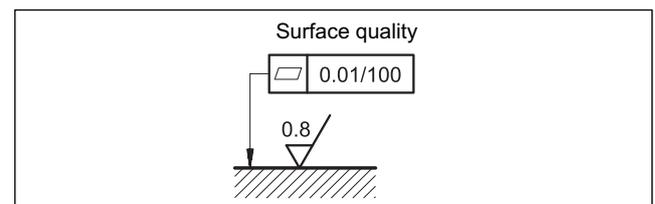
REFERENCE SIGNAL STEP	0 → 100%
Step response [ms]	< 70

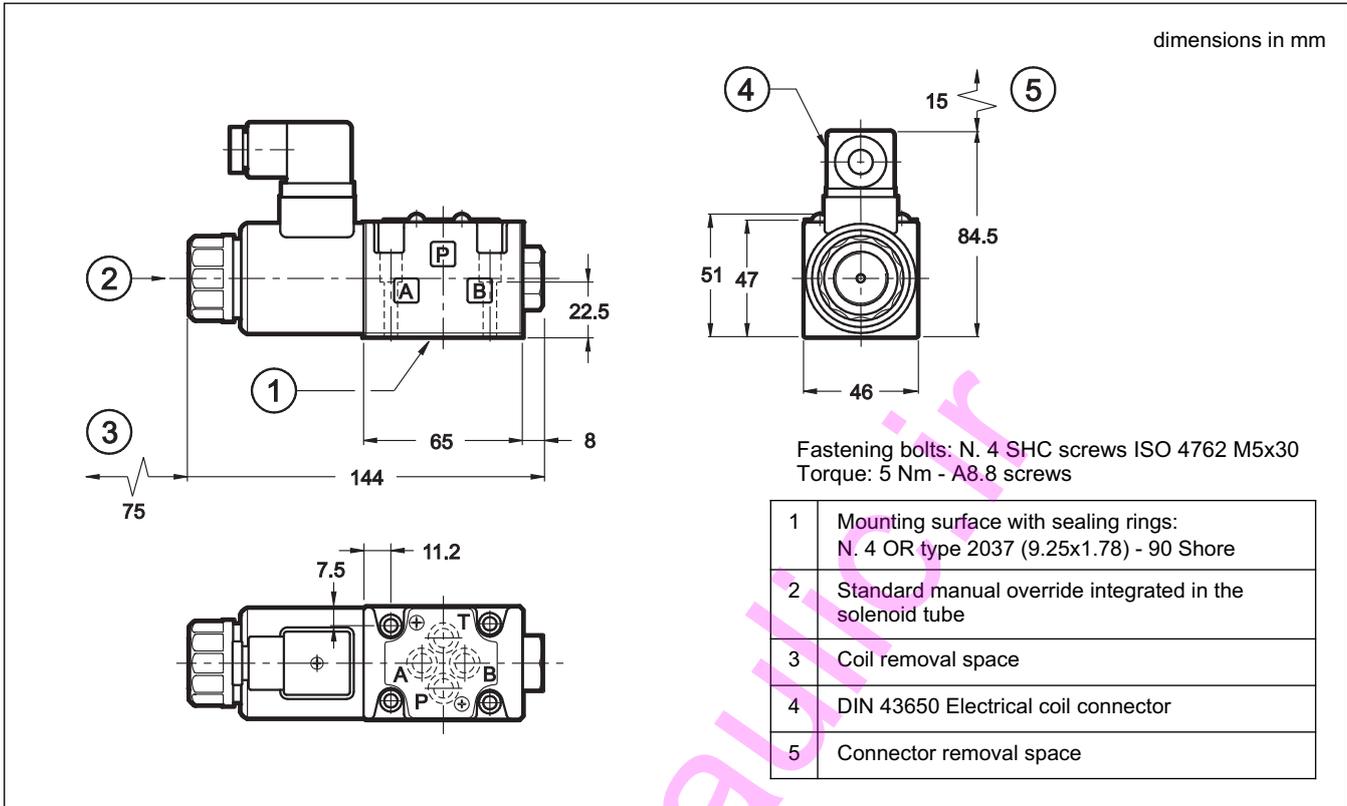
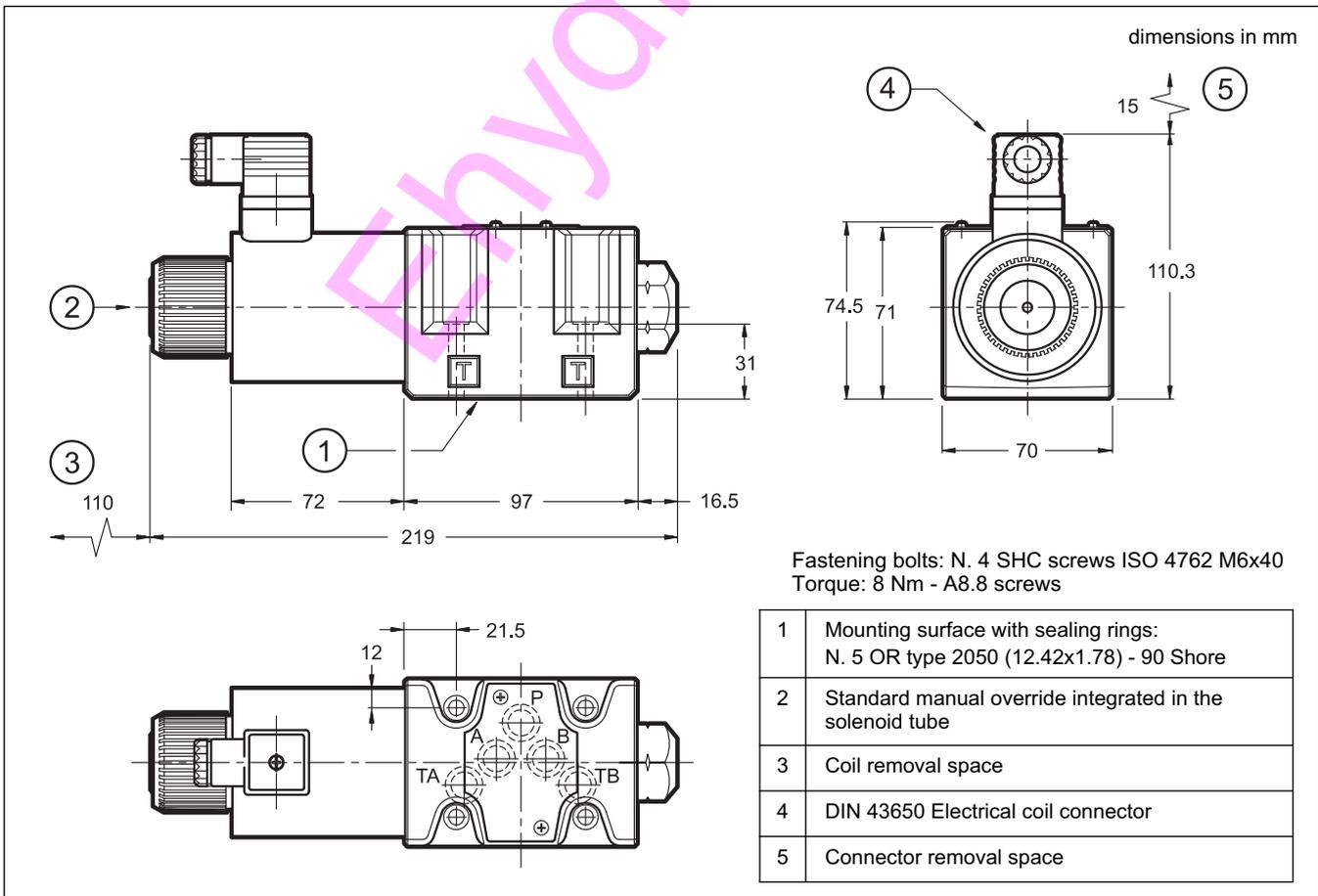
8 - INSTALLATION

QDE* valves can be installed in any position without impairing correct operation.

Ensure that there is no air in the hydraulic circuit.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed fluid can easily leak between the valve and support surface.



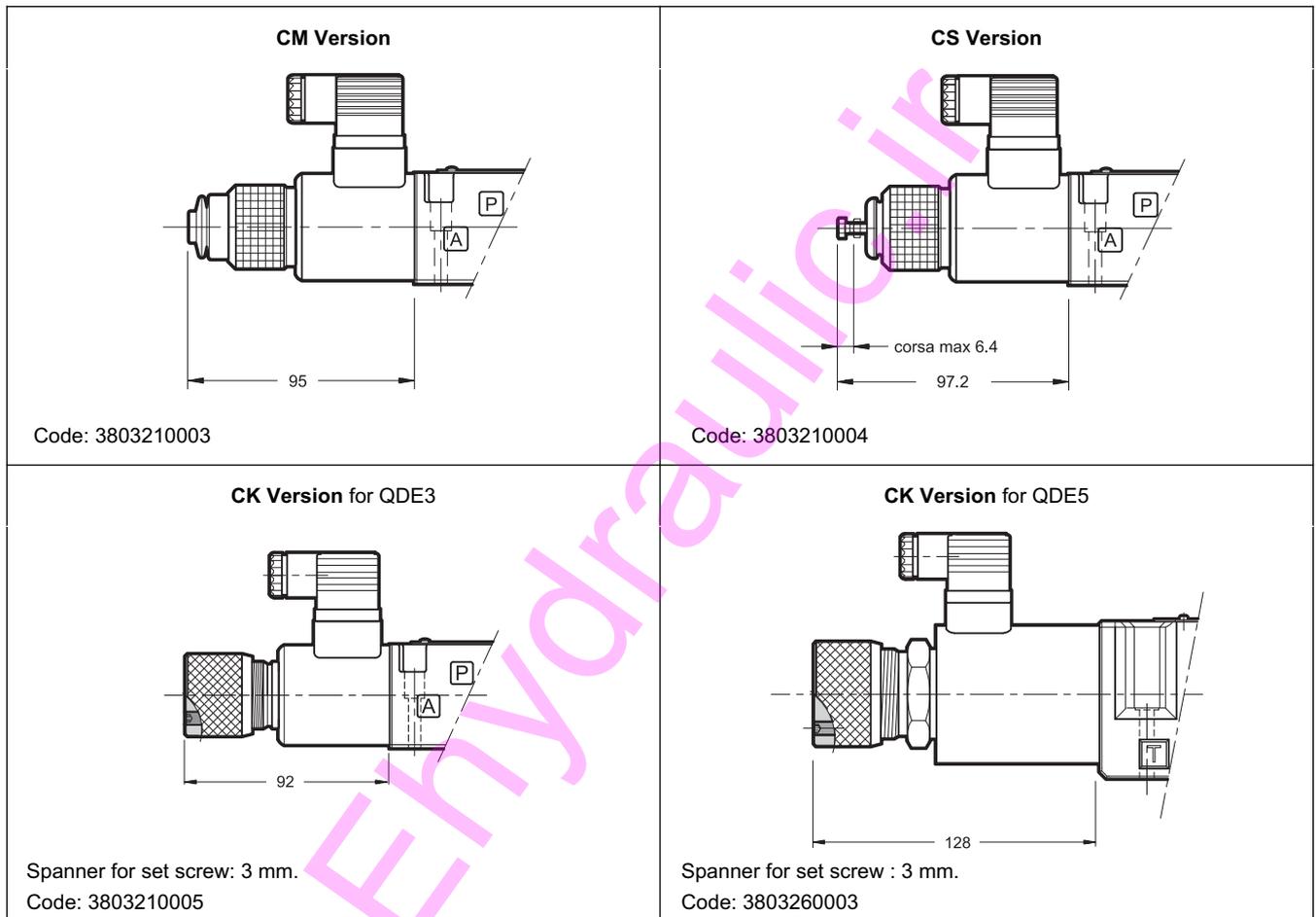
9 - QDE3 OVERALL AND MOUNTING DIMENSIONS

10 - QDE5 OVERALL AND MOUNTING DIMENSIONS


11 - MANUAL OVERRIDE

The standard valve has solenoids whose pin for the manual operation is integrated in the tube. The operation of this control must be executed with a suitable tool, minding not to damage the sliding surface.

On demand, there are three types of manual override:

- **CM** version, manual override belt protected (available only for QDE3).
- **CS** version, with metal ring nut provided with a M4 screw and a blocking locknut to allow the continuous mechanical operations (available only for QDE3).
- **CK** version, knob. When the set screw is screwed and its point is aligned with the edge of the knob, tighten the knob till it touches the spool: in this position the override is not engaged and the valve is de-energized. After adjusting the override, tighten the set screw in order to avoid the knob loosening.



12 - ELECTRONIC CONTROL UNITS

QDE3

EDC-111	24V DC solenoids	plug version	see cat. 89 120
EDC-142	12V DC solenoids		
EDM-M111	24V DC solenoids	rail mounting DIN EN 50022	see cat. 89 250
EDM-M142	12V DC solenoids		

QDE5

EDC-131	24V DC solenoids	plug version	see cat. 89 120
EDC-151	12V DC solenoids		
EDM-M131	24V DC solenoids	rail mounting DIN EN 50022	see cat. 89 250
EDM-M151	12V DC solenoids		



Ehydraulic.ir



DIPLOMATIC OLEODINAMICA S.p.A.
20015 PARABIAGO (MI) • Via M. Re Depaolini 24
Tel. +39 0331.895.111
Fax +39 0331.895.339

www.diplomatic.com • e-mail: sales.exp@diplomatic.com

